



РЕЗИНОВЫЕ ИЗДЕЛИЯ

КОНТРОЛЬНЫЕ ГОЛОВКИ, ДЕМПФЕРЫ, ПРОБКИ

ТЕХНИЧЕСКИЕ ХАРАКТЕРИСТИКИ

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BOP and Control Head Products

OTECO provides replacement packing units and seals for the Hydril 'GK' & 'MSP' and Regan type 'K' annular blow out preventors. These items are available in natural, neoprene, and nitrile rubber compounds with each unit tested to its full working pressure prior to shipment.



Diaphragms & Bladders

OTECO supplies replacement diaphragms and parts for the Hydril and Mattco 10 and 20 gallon pulsation dampeners. These diaphragms are molded in one piece and are available in 1,500 psi, 3,000 psi, 5,000 psi and 7,500 psi ratings. They also have a metal insert molded into the bottom to prevent extrusion into the bottom flange connection. Stabilizers, plates, screws, lock washers, bottom plate gaskets, charging valves, and pressure gauges (0-6,000 psi) are also available.



Pipe and Kelly Wipers

OTECO offers a wide range of pipe and kelly wipers. These pipe wipers are offered in single, double, oval, and handle bar types and are available in either natural (black), and oil resistant (red) nitrile rubber compounds. In addition, the double wipers are available in solid, split, and split rap-a-round configurations. OTECO pipe wipers offer greater tearing resistance due to a reinforced insert molded to the resilient live rubber. OTECO kelly wipers are molded from the same high quality rubber as the pipe wipers and are offered for both square and hexagonal kellys. The kelly wipers are reinforced with a bonded metal ring to provide longer service life for the wiper as well as the kelly drive bushing.



Rotating BOP & Tubing Stripper Rubbers

OTECO manufactures a wide range of models and sizes of rotating BOP and tubing stripper rubbers. The current rotating BOP models offered include the interchangeable parts for the Shaffer Type 50, 74, 79, Lynn International, Shaffer 51, and the Grant 7068. Tubing stripper rubbers are offered for the following stripper heads :

- Beaumont Iron Works PX-70 and PX-107
- Cameron Petromec PC & QD
- Guiberson Type J2 & JU
- Gulfco Type TT & S6
- Hillerman Kelley Type HK
- Hinderliter Type SS, 4-S, & 4-1
- Hydril Type RS
- Larkin Type K & SR
- Norris Hinderliter 4-1
- Oil Center Tool Type J-1, JF-1, Type T-16
- Rector Type R and Type SS



Oteco provides replacement packing units and seals for the Hydril type "GKM", "GK" and "MSP" blowout preventers. These items are available in natural, neoprene and nitrile rubber compounds. Each unit is functionally tested prior to shipment.

ITEM DESCRIPTION	WORKING PRESSURE		OTECO ITEM NUMBER			WEIGHT		SEAL KIT	WEIGHT	
	PSI	(BAR)	NR	NBR	CR	Lbs	(кг)		Lbs	(кг)
HYDRIL,ANNULAR,7-1/16",87013	3,000	(206.8)	210731	210732	210733	125	(56.7)	220730	11	(5.0)
HYDRIL,ANNULAR,7-1/16",76603	5,000	(344.7)	210751	210752	210753	155	(70.3)	220750	12	(5.4)
HYDRIL,ANNULAR,9",30623	3,000	(206.8)	210931	210932	210933	168	(76.2)	220930	14	(6.4)
HYDRIL,ANNULAR,11",81813	3,000	(206.8)	211131	211132	211133	250	(113.4)	221130	14	(6.4)
HYDRIL,ANNULAR,11",10413	5,000	(344.7)	211151	211152	211153	355	(161.0)	221150	16	(7.3)
HYDRIL,ANNULAR,13-5/8",23703	3,000	(206.8)	211331	211332	211333	400	(181.4)	221330	17	(7.7)
HYDRIL,ANNULAR,13-5/8",84183	5,000	(344.7)	211351	211352	211353	535	(242.7)	221350	19	(8.6)
HYDRIL,ANNULAR,21-1/4",57373	2,000	(137.9)	212121	212122	212123	935	(424.1)	222120	32	(14.5)

NR - NATURAL RUBBER, NBR - NITRILE, CR - NEOPRENE

LATCH HEAD SEAL KIT AVAILABLE FOR 13-5/8-5K - # 221355



Regan type "K" blowout preventers are designed to contract around any part of the drill string when pressure is applied. Molded from nitrile rubber compound for use with oil base or water base drilling fluids.

ITEM DESCRIPTION	WORKING PRESSURE		NBR ITEM #	WEIGHT	
	PSI	(BAR)		Lbs	(kg)
REGAN,ANNULAR,TYPE-K,8-5/8"	3,000	(206.8)	242508	108	(50.0)
REGAN,ANNULAR,TYPE-K,10-3/4"	3,000	(206.8)	242510	210	(95.3)

NBR-NITRILE

Oteco Pipe Wipers are manufactured in our Houston, Texas, USA facility ensuring quality rubber compounds. Specially compounded, structurally reinforced and bonded for longer life and greater resistance to tearing.



Oteco Double Pipe Wipers are molded in natural rubber, nitrile (red) or neoprene. 14", 17" & 19" offered in solid, split or split rap-a-round form. 22" offered in split rap-a-round form only.

WIPER DIA.	PIPE SIZES	WEIGHT	
		Lbs	(kg)
22"	2-3/8", 2-7/8", 3-1/2", 4", 4-1/2", 5", 5-1/2", 5-7/8", 6-5/8"	30	(13.6)
19"	2-3/8", 2-7/8", 3-1/2", 4", 4-1/2", 5", 5-1/2", 5-7/8", 6-5/8"	23	(10.4)
17"	2-3/8", 2-7/8", 3-1/2", 4", 4-1/2", 5", 5-1/2", 5-7/8", 6-5/8", 7"	22	(10.0)
14"	2-3/8", 2-7/8", 3-1/2", 4", 4-1/2", 5", 5-1/2", 6-5/8"	15	(6.8)



Oteco Single Pipe Wipers are molded in natural rubber, nitrile (red) or neoprene. Made in solid form with a hard core.

WIPER DIA.	PIPE SIZES	WEIGHT	
		Lbs	(kg)
24"	2-3/8", 2-7/8", 3-1/2", 4", 4-1/2", 5", 5-1/2", 5-7/8", 6-5/8"	22	(10.0)
19"	2-3/8", 2-7/8", 3-1/2", 4", 4-1/2", 5", 5-1/2", 5-7/8", 6-5/8"	15	(6.8)
17"	BLIND, 2-3/8", 2-7/8", 3-1/2", 4", 4-1/2", 5", 5-1/2", 6-5/8"	12	(5.4)
14"	2-3/8", 2-7/8", 3-1/2", 4", 4-1/2", 5", 5-1/2", 6-5/8"	7	(3.2)
12"	2-3/8", 2-7/8", 3-1/2", 4", 4-1/2", 5", 5-1/2"	6	(2.7)
9"	BLIND, 2-3/8", 2-7/8", 3-1/2", 4", 4-1/2"	3	(1.7)



Oteco Handle Bar Pipe Wipers are steel reinforced offered in natural rubber.

WIPER DIA.	PIPE SIZES	WEIGHT	
		Lbs	(kg)
10"	2-3/8", 2-7/8", 3-1/2", 4", 4-1/2"		(4.1)

* Oval pipewipers available upon request.

OTECO Kelly Wipers are made from the same high quality rubber that is found in all other OTECO pipe wipers. Reinforced with a securely bonded metal ring. Kelly Wipers are suited to rugged use. The clean wiping action helps prolong the life of the Kelly Drive Bushing.



ITEM	WIPER	DRIVE	PIPE	COMPOUND		WEIGHT	
DESCRIPTION	O.D.	PIPE	SIZE	NR	NBR	Lbs	(kg)
KELLY WIPER	8-3/8"	HEX	3"	255230		2.9	(1.3)
KELLY WIPER	8-3/8"	HEX	3-1/2"	255235	-	2.8	(1.3)
KELLY WIPER	8-3/8"	HEX	4-1/4"	255242	-	2.4	(1.1)
KELLY WIPER	8-3/8"	HEX	5-1/4"	255252		2.2	(1.0)
KELLY WIPER	8-3/8"	SQUARE	3"	255130	-	2.9	(1.3)
KELLY WIPER	8-3/8"	SQUARE	3-1/2"	255135	-	2.8	(1.3)
KELLY WIPER	8-3/8"	SQUARE	4-1/4"	255142	-	2.6	(1.2)
KELLY WIPER	8-3/8"	SQUARE	5-1/4"	255152	-	2.4	(1.1)
KELLY WIPER	10"	HEX	3"	256230	-	3.9	(1.8)
KELLY WIPER	10"	HEX	3-1/2"	256235	256236	3.8	(1.7)
KELLY WIPER	10"	HEX	4-1/4"	256242	256243	3.4	(1.5)
KELLY WIPER	10"	HEX	5-1/4"	256252	256253	3.0	(1.4)
KELLY WIPER	10"	HEX	6"	256260	-	2.8	(1.3)
KELLY WIPER	10"	SQUARE	3"	256130	-	4.0	(1.8)
KELLY WIPER	10"	SQUARE	3-1/2"	256135	256136	3.8	(1.7)
KELLY WIPER	10"	SQUARE	4-1/4"	256142	-	3.6	(1.6)
KELLY WIPER	10"	SQUARE	5-1/4"	256152	-	3.4	(1.5)
KELLY WIPER	10"	SQUARE	6"	256160	-----	3.0	(1.4)

NR - NATURAL RUBBER, NBR - NITRILE

KELLY WIPERS INTERFERE 1/2" WITH PIPE.

ONLY MOST COMMON SIZES AND COMPOUNDS ARE LISTED.



SHAFFER combination rotating BOP and stripper, offered in natural rubber or nitrile compounds for water and oil base drilling fluids. Manufactured in our Houston, Texas, USA facility since 1968 ensures a quality product that continues to meet the rugged durability that riggers require.

ROTATING BOP & STRIPPER	469	SHAFFER TYPE 50, 74, 79				SHAFFER TYPE 51		
		708	709	9013	11113	15506	15600	15700
MIN. DRILL PIPE	2-3/8"	3-1/2"	3-1/2"	4-1/2"	5-1/2"	2-3/8"	2-7/8"	3-1/2"
MAX. DRILL PIPE	3-1/2"	4-1/2"	4-1/2"	5-1/2"	6-5/8"	2-7/8"	2-7/8"	3-1/2"
MAX. PIPE EXP.	6-1/2"	6-1/2"	8"	8"	8"	5"	5"	5"
COMPOUND NR	241101	241102	241103	241104	241105	241155	241156	241157
COMPOUND NBR	241401	241402	241403	241404	241405	241455	241456	241457
WEIGHT Lbs	60	60	80	80	80	21	21	20
WEIGHT (kg)	(27.2)	(27.2)	(36.3)	(36.3)	(36.3)	(9.5)	(9.5)	(9.1)

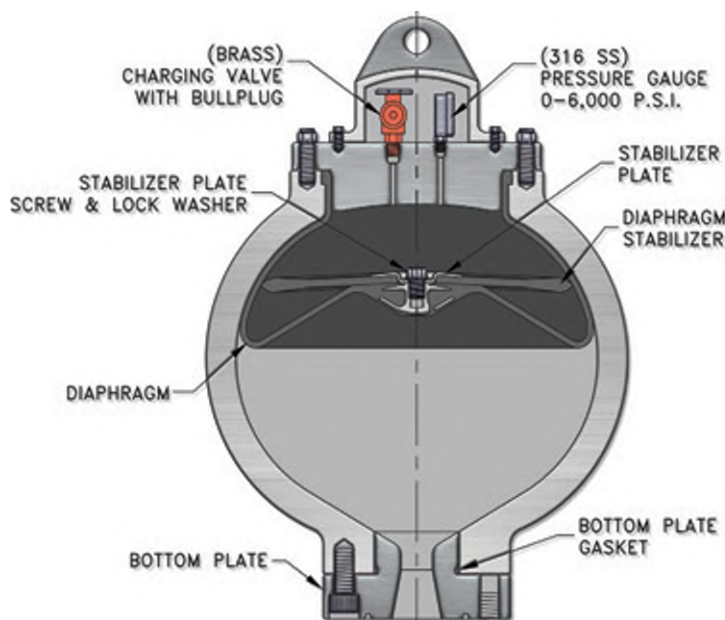
NR - NATURAL RUBBER, NBR - NITRILE

TYPE 50 LIP SEAL, NEOPRENE WITH FABRIC - 241136

Rotating BOP & Tubing Stripper Rubbers

Oteco manufactures a wide range of models and sizes of rotating BOP and tubing stripper rubbers for the following list:

- Beaumont Iron Works PX-70 & PX-107
- Cameron Petromec QD
- Grant 7068
- Guiberson Type 32
- Hillerman Kelley Type HK
- Hinderliter Type SS, 4-S 814-1
- Hydril Type RS
- Larkin Type K & SR
- Norris Hinderliter 4-1
- Oil Center Tool Type T-16
- Williams 3 lug



OTECO manufactures most HYDRIL & MATTCO K10 & K20 Pulsation Dampener replacement parts. From single piece molded diaphragms to bottom flanges. Diaphragms are available in 1,500 PSI, 3,000 PSI, 5,000 PSI & 7,500 PSI.

OTECO also offers Continental Emsco PD-55 Diaphragms - P/N 230085.

DESCRIPTION	MODEL	WEIGHT		MODEL	WEIGHT	
		Lbs	(kg)		Lbs	(kg)
(0-5,000 PSI) NBR DIAPHRAGM	230110	14	(6.4)	230010	22	(10)
(0-7,500 PSI) HNBR DIAPHRAGM	-	-	-	230012	22	(10)
*NBR DIAPHRAGM STABILIZER	230120	9	(4.1)	230020	9	(4.1)
•STABILIZER PLATE	230030	1.5	(0.7)	230030	1.5	(0.7)
•SCREW	230140	0.6	(0.3)	230040	0.6	(0.3)
•LOCK WASHER	230150	0.1	(0.05)	230050	0.1	(0.05)
PRESSURE GAUGE (0-6,000 P.S.I.)	230060	0.5	(0.2)	230060	0.5	(0.2)
CHARGING VALVE AND BULLPLUG	230070	1.2	(0.5)	230070	1.2	(0.5)
BOTTOM PLATE GASKET	230080	0.1	(0.05)	230080	0.1	(0.05)
BOTTOM PLATE 4.06"-5,000 R39	-	-	-	123754	79	(35.8)

* OPTIONAL FOR 1,500 P.S.I. PRESSURE RANGE
NBR - NITRILE, HNBR - HYDROGENATED NITRILE



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